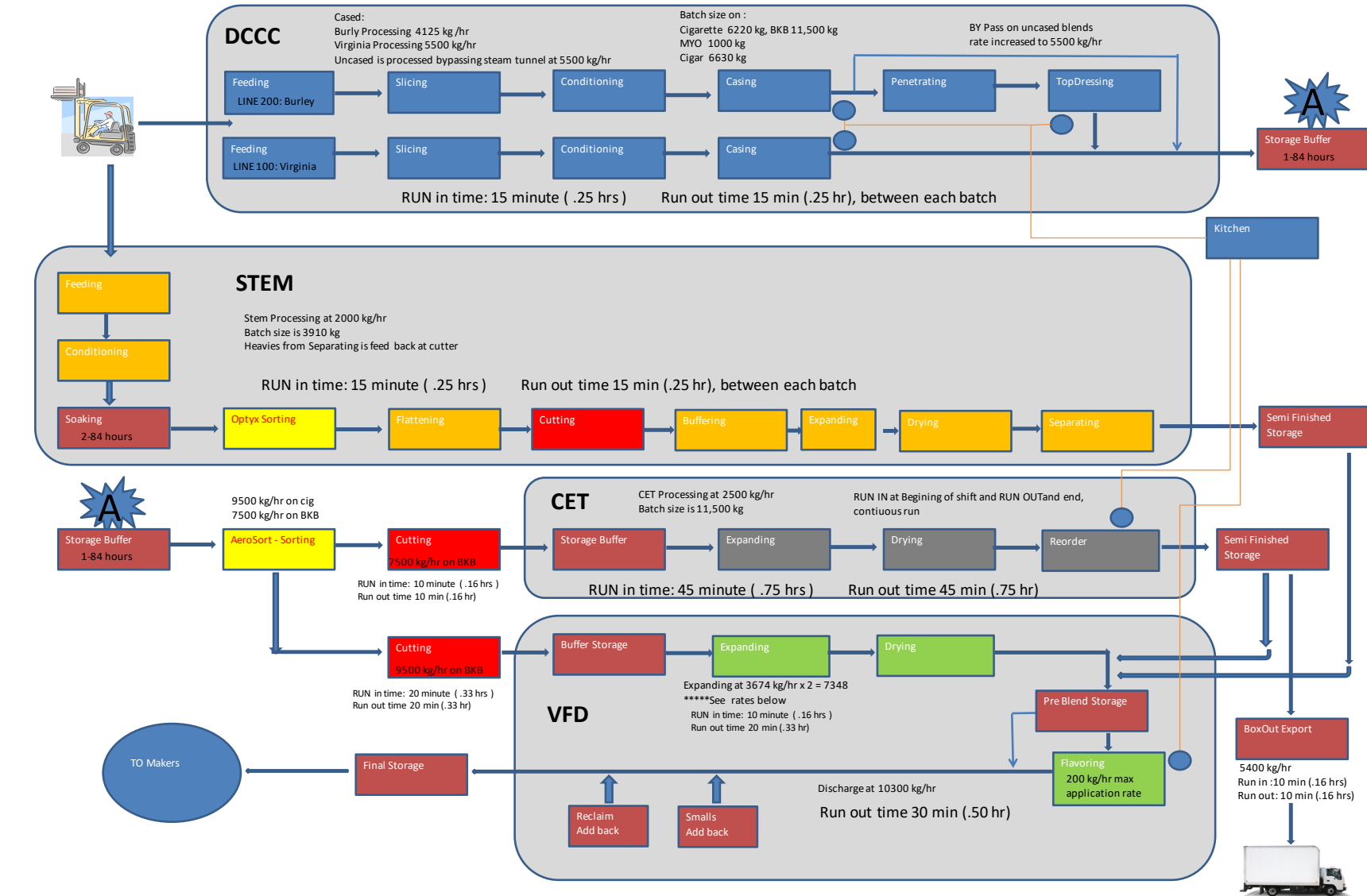


PRIMARY PROCESS FLOW
AS OF 8/27/2014



	Batch Lamina in VFD			Min./Bch.	C.E.T. Scale					RATE	ESR Scale					RATE	Lamina Small			Shorts Scale		
	Lower	Upper	Target		POUNDS			KILOGRAMS			Lower	Upper	Target	POUNDS			KILOGRAMS		Target	RATE	POUNDS	RATE
MLT 061USUS00002	15304	16004	15654	58.0	5228	5464	5346.058	2371.65	2478.35	2425	2510	4090	4278	4184.255	1855.295	1940.705	1898	1964.201	992	1026.654	1090	1128
MUL 061USUS00003	13305	13905	13605	60.5	6986	7300	7142.774	3168.72	3311.28	3240	3215	4053	4240	4146.777	1838.678	1923.323	1881	1866.483	661	656	1090	1082
MYO 061USUS005	2385	2585	2485	45.2	7762	8111	7936.416	3520.8	3679.2	3600	4781	425	444	434	193	201	197	262			0	0
Cigar 03USUS916A01	10455	11055	10755	58.5	0	0	0	0	0	0	0	502	525	514	228	238	233	239			0	0
Cigar 03USUS917A01	10495	10695	10595	57.7	0	0	0	0	0	0	0	498	521	509	226	236	231	240			0	0
Cigar 03USUS917B01	10495	10695	10595	57.7	0	0	0	0	0	0	0	498	521	509	226	236	231	240			0	0